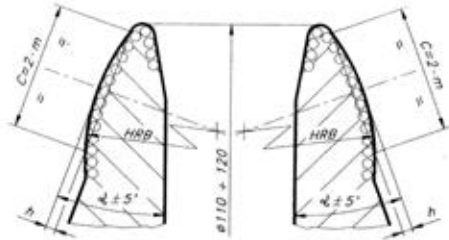


$Ra = 0,15 + 0,20 \mu m$



$Ra = 0,15 + 0,20 \mu m$